



Suggested Formula	Sodium Bicarbonate 150 mEq/1000 mL Intravenous Injection (Solution, 1000 mL)	FIN	F 004 848v2
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SUGGESTED FORMULATION

Ingredient Listing	Qty.	Unit	NDC #	Supplier	Lot Number	Expiry Date
Sodium Bicarbonate 4.2% Injection (Sterile, Preservative Free)	300.00	mL				
Dextrose 5% Injection (Sterile, Preservative Free), USP	700.0	mL				

SPECIAL PREPARATORY CONSIDERATIONS

<u>Ingredient-Specific Information</u> <i>Moisture Sensitive (protect from humidity whenever possible): Sodium Bicarbonate</i>





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SPECIAL PREPARATORY CONSIDERATIONS (CONTINUED)

Suggested Preparatory Guidelines

Non-Sterile Preparation Sterile Preparation

Processing Error / Testing Considerations: To account for processing error, sterility and endotoxin testing considerations during preparation, it is suggested to measure an additional **1 to 3 %** of the required quantities of ingredients.

Special Instruction: This formula may contain one or more Active Pharmaceutical Ingredients (APIs) that may be classified as hazardous, please refer & verify the current NIOSH list of Antineoplastic and Other Hazardous Drugs in Healthcare Settings. At this time, **General Chapter <800> Hazardous Drugs – Handling in Healthcare Settings** is informational and not compendially applicable unless otherwise specified by regulators and enforcement bodies. For information on the scope, intended applicability, and implementation context for USP General Chapter <800>, see: <https://www.usp.org/compounding/general-chapter-hazardous-drugs-handling-healthcare>.

This formula must be prepared within the appropriate facilities under adequate environmental conditions, following the necessary guidelines and procedures as stated within *USP 797* and *USP 800*, when handling hazardous drugs. Only trained and qualified personnel must prepare this formula.

All heat stable, reusable materials and equipment must be sterilized and depyrogenated by dry heat sterilization at 250°C for 2 hours prior to use.

Compounder needs to verify as per USP, if every batch of final product compounded using this procedure must be sterility and endotoxin tested before being dispensed.

All required personal protective equipment (sterile and hazardous if applicable), such as but not limited to, gowns, aprons, sleeves, gloves both inner and outer if applicable, shoe covers, hairnet, head cap, beard cover, eyewear, appropriate face mask, respirator and face shield, etc., where applicable must be worn at all times. In addition, proper personnel cleansing must be done before entering the buffer or clean area.

If applicable, follow all required procedures for hazardous drug handling including but not limited to procurement, transport, storage, preparation, dispensing, administration, clean up (spills) & disposal.

Filter integrity must be validated by performing a filter stress test. If the test demonstrates that the filter might be defective, the solution must be discarded and remade.

If you are a registered 503B facility, please refer to all relevant guidance documents including but not limited to the Code of Federal Regulations (CFR), Guidance for Industry (GFI) and Compliance Policy Guides (CPGs).

This procedure requires the use of very small quantities of ingredients. All calculations and preparation techniques must be verified before dispensing the final product.



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SUGGESTED PREPARATION (for 1000 mL)

Weigh and / or measure the following ingredients when appropriate:

Ingredient Listing	Qty.	Unit	Multiplication factor (*): ____	Processing Error	Qty. to measure
Sodium Bicarbonate 4.2% Injection (Sterile, Preservative Free) §	300.00	mL			
Dextrose 5% Injection (Sterile, Preservative Free), USP §	700.0	mL			

* Takes into account increased batch size conversions and density conversions, if required.

§ Weigh / measure just prior to use.

Preparatory Instruction

IMPORTANT: All preparatory procedures must be performed using proper Aseptic Technique

1.	<p><u>Equipment sterilization:</u></p> <p>Following the manufacturer’s specifications, sterilize and depyrogenate all heat stable, reusable materials and equipment, then return to ambient temperature.</p>
2.	<p><u>Medium integration:</u></p> <p>Note: All manipulations must be done under a laminar airflow hood. Disinfect the commercial vials with Alcohol 70% prior to withdrawing the required amount of liquid.</p> <p>A. Incrementally add the Sodium Bicarbonate 4.2% Injection (Sterile, Preservative Free) to the Dextrose 5% Injection (Sterile, Preservative Free).</p> <p><u>Specifications:</u> Continuously mix.</p> <p><u>End result:</u> Homogeneous liquid-like solution.</p>
3.	<p><u>Filtering and transferring:</u></p> <p>Aseptically filter the solution through a 0.22-µm sterile filter into the recommended dispensing container (see Packaging requirements). Transfer the remainder into a separate dispensing container. This is to be used as the Test sample for sterility and endotoxin testing.</p>
4.	<p><u>Filter integrity test:</u></p> <p>Validate filter integrity by performing a filter stress test. If the test demonstrates that the filter might be defective, the solution must be discarded and remade.</p>



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5.	<p><u>Terminal Sterilization:</u></p> <p>In relation to the chemical composition of the formulation, final packaging, etc., select and validate an end-stage sterilization method and follow the manufacturer's specifications.</p>
6.	<p><u>Sterility and Endotoxin testing:</u></p> <p>Validate the Test sample for sterility and endotoxins, in accordance to current USP 797 regulatory guidelines.</p>

SUGGESTED PRESENTATION

Estimated Beyond-Use Date	48 hours controlled room temperature, 14 days refrigerated, or 45 days frozen, as per USP 797. BUD based on successful endotoxin test result.	Packaging Requirements	Sterile, tightly closed, unit-dose injection vials.
Auxiliary Labels	1 Use as directed. Do not exceed prescribed dose.	7	For medical office use only.
	2 Keep out of reach of children.	8	Discard container after use.
	3 Keep at controlled room temperature, (20°C – 25°C), refrigerated (2°C – 8°C) or frozen (-25°C to -10°C).	9	Equilibrate to room temperature before use.
	4 Do not used if product changes color.	10	Discard in the presence of particulate matter.
	5 Hypertonic solution, inject slowly.	11	Preservative free solution, single use only. Discard any unused portion.
	6 Consult your health care practitioner if any other prescription or over-the-counter medications are currently being used or are prescribed for future use.		
Pharmacist Instructions	Add any auxiliary labels specific to the active ingredients to the dispensing container as deemed necessary. IMPORTANT: TO BE ADMINISTERED ONLY BY THE PRESCRIBING PHYSICIAN.		
Patient Instructions	Contact your pharmacist in the event of adverse reactions.		



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REFERENCES

1.	USP <797>. <i>United States Pharmacopeia XXXII / National Formulary 27</i> . Rockville, MD. US Pharmacopeial Convention, Inc. 2009: 318.
2.	Sodium Bicarbonate Injection. In: Canadian Pharmacists Association. <i>Compendium of Pharmacists and Specialties, 2011</i> . 2326.
3.	Parenteral Preparations. In: Allen, LV, Jr. <i>The Art, Science and Technology of Pharmaceutical Compounding Third Edition</i> . American Pharmaceutical Association; 2008: 313.
4.	Sodium Bicarbonate. In: Sweetman SC, ed. <i>Martindale: The Complete Drug Reference, 36th Edition</i> . London, England: The Pharmaceutical Press; 2009: 1673.
5.	Sodium Bicarbonate (Monograph). In: O'Neil MJ. <i>The Merck Index 14th Edition</i> . Whitehouse Station, NJ: Merck & Co, Inc.; 2006: Monograph #8583.
6.	Sodium Bicarbonate. In: Trissel LA. <i>Trissel's Stability of Compounded Formulations, 4th Edition</i> . American Pharmaceutical Association; 2009: 508.
7.	Sodium Bicarbonate (Monograph). <i>United States Pharmacopeia XXXII / National Formulary 27</i> . Rockville, MD. US Pharmacopeial Convention, Inc. 2009: 3563.

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